# Spiral Mixer with fixed Bowl

The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimension	ns LxWxH cm				
P01IR01029	IRM10		$\longleftrightarrow$	27		59	$\uparrow$	57
	Control		Capacità r	max vasca (litr	ri)	Capacità r	nax vasca (k	(g)
	Manual		10			8		
	Dim. vasca (ø x H cm	1)					Weight Ko	9
	26x20						50	
	Total Power KW	Voltage V	Phases Ph	1		Frequency	/ Hz	
	0.37	230	1N+	Τ		50		







Code P01IR01029 Model IRM10

#### **General Features**

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





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Code

Model

P01IR01029

IRM10

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Model		Dimensions LxWxH cm				
P01IR03023	IR17 VS		$\longleftrightarrow$	37		68	$\downarrow$	64
	Control		Capacità r	max vasca (litri	)	Capacità r	nax vasca (kg)	)
	Manual		17			12		
	Dim. vasca (ø x H cm	)					Weight Kg	
	32x21						91	
	Total Power KW	Voltage V	Phases Ph	1		Frequency	Hz	
	0.75	230	1N+	Т		50		







Code

Model

P01IR03023

IR17 VS

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR03023

IR17 VS

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimensions LxWxH cm			
P01IR02034	IR22		↔ 42		72	1 64
	Control		Capacità max vasca (litri)	)	Capacità n	nax vasca (kg)
	Manual		22		18	
	Dim. vasca (ø x H cm	)				Weight Kg
	36x21					93
	Total Power KW	Voltage V	Phases Ph		Frequency	/ Hz
	0.75	400	3+T		50	







Code

Model

P01IR02034

IR22

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR02034

**IR22** 

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Dimensions LxWxH cm	
P01IR04021	IR22 2V	↔ 42 /	72
	Control	Capacità max vasca (litri)	Capacità max vasca (kg)
	Manual	22	18
	Dim. vasca (ø x H cm)		Weight Kg
	36x21		93
	Total Power KW Voltage V	Phases Ph	Frequency Hz
	0.55/0.75 400	3+T	50







Code

Model

P01IR04021

IR22 2V

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR04021

IR22 2V

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimensions LxWxH cm		
P01IR03024	IR22 VS		↔ 42	72	↑ 64
	Control		Capacità max vasca (litri)	Capacità n	nax vasca (kg)
	Manual		22	18	
	Dim. vasca (ø x H cm	)			Weight Kg
	36x21				94
	Total Power KW	Voltage V	Phases Ph	Frequency	Hz
	0.75	230	1N+T	50	







Code

Model

P01IR03024

IR22 VS

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR03024

IR22 VS

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimensions LxWxH cm				
P01IR01028	IRM22		↔ 42		72	$\uparrow$	64
	Control		Capacità max vasca (litri	)	Capacità m	ax vasca (k	g)
	Manual		22		18		
	Dim. vasca (ø x H cm	)	·			Weight Kg	
	36x21					100	
	Total Power KW	Voltage V	Phases Ph		Frequency	Hz	
	0.90	230	1N+T		50		







Code

Model

P01IR01028

IRM22

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR01028

IRM22

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code



S66RU67001





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The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Model		Dimensions LxWxH cm				
P01IR02035	IR33	IR33		46		84	$\downarrow$	73
	Control		Capacità r	max vasca (litri	i)	Capacità n	nax vasca (k	g)
	Manual		33			25		
	Dim. vasca (ø x H cm)	)					Weight Kg	)
	40x26						126	
	Total Power KW	Voltage V	Phases Ph	l		Frequency	Hz	
	1.50	400	3+T	-		50		







Code

Model

P01IR02035

**IR33** 

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR02035

**IR33** 

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Dimensions LxWxH cm	
P01IR04022	IR33 2V	↔ 46 🗸	84 1 73
	Control	Capacità max vasca (litri)	Capacità max vasca (kg)
	Manual	33	25
	Dim. vasca (ø x H cm)		Weight Kg
	40×26		<u>125</u>
	Total Power KW Voltage V	Phases Ph	Frequency Hz
	0.75/1.1 400	1N+T	50







Code

Model

P01IR04022

IR33 2V

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR04022

IR33 2V

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Model		Dimensions LxWxH cm				
P01IR03025	IR33 VS	IR33 VS		46		84	$\downarrow$	73
	Control		Capacità r	max vasca (litri	i)	Capacità n	nax vasca (k	g)
	Manual		33			25		
	Dim. vasca (ø x H cm	)					Weight Kg	)
	40x26						127	
	Total Power KW	Voltage V	Phases Ph	l		Frequency	Hz	
	1.50	230	3+T	-		50		







Code

Model

P01IR03025

IR33 VS

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR03025

IR33 VS

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Model		s LxWxH cm				
P01IR02036	IR42		$\longleftrightarrow$	49		86	$\uparrow$	73
	Control		Capacità m	nax vasca (litri	)	Capacità n	nax vasca (k	(g)
	Manual		42			38		
	Dim. vasca (ø x H cm	)					Weight K	9
	45x26						130	
	Total Power KW	Voltage V	Phases Ph			Frequency	' Hz	
	1.50	400	3+T			50		







Code

Model

P01IR02036

**IR42** 

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR02036

**IR42** 

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimension	ns LxWxH cm				
P01IR04023	IR42 2V	,	$\longleftrightarrow$	49		86	$\downarrow$	73
	Control		Capacità r	max vasca (litri	)	Capacità n	nax vasca (k	g)
	Manual		42			38		
	Dim. vasca (ø x H cm)	)					Weight Kg	)
	45x26						129	
	Total Power KW	Voltage V	Phases Ph			Frequency	/ Hz	
	1.1/1.5	400	3+T	-		50		







Code

Model

P01IR04023

IR42 2V

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR04023

IR42 2V

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code



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The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimension	ns LxWxH cm				
P01IR03026	IR42 VS	IR42 VS		49		86	$\uparrow$	73
	Control		Capacità i	max vasca (litr	ri)	Capacità n	nax vasca (k	(g)
	Manual		42			38		
	Dim. vasca (ø x H cm	)					Weight Ko	9
	45x26						131	
	Total Power KW	Voltage V	Phases Ph	)		Frequency	' Hz	
	1.50	230	3+7	_		50		







Code

Model

P01IR03026

IR42 VS

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR03026

IR42 VS

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimensions LxWxH cm					
P01IR02037	IR53		$\longleftrightarrow$	55		87	$\downarrow$	73
	Control		Capacità r	max vasca (litri	)	Capacità n	nax vasca (k	g)
	Manual		53			44		
	Dim. vasca (ø x H cm	)					Weight Kg	9
	50x27						134	
	Total Power KW	Voltage V	Phases Ph	1		Frequency	/ Hz	
	1.50	400	3+T	-		50		







Code P01IR02037 Model **IR53** 

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR02037

IR53

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code







The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model	Dimensions LxWxH cm				
P01IR04024	IR53 2V	↔ 55 🗸	87			
	Control	Capacità max vasca (litri)	Capacità max vasca (kg)			
	Manual	53	44			
	Dim. vasca (ø x H cm)		Weight Kg			
	50x27		<u></u> 133			
	Total Power KW Voltage V	Phases Ph	Frequency Hz			
	1.1/1.50 400	1N+T	50			







Code

Model

P01IR04024

IR53 2V

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





Code

Model

P01IR04024

IR53 2V

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code



S66RU67001





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The filling values and the correct operation of the product have been tested with a 60% dough hydration. The minimum dough weight achievable is approximately 1/4 of the capacity in kg (water + flour) for the 7, 10, 15, 17-liter versions and about 1/5 of the capacity for the 22, 33, 42, 53-liter versions.

Code	Model		Dimensions LxWxH cm					
P01IR03027	IR53 VS		$\longleftrightarrow$	55		87	$\downarrow$	73
	Control		Capacità i	max vasca (litri	)	Capacità r	nax vasca (k	g)
	Manual		53			44		
	Dim. vasca (ø x H cm)						Weight Kg	9
	50x27						136	
	Total Power KW	Voltage V	Phases Ph	)		Frequency	/ Hz	
	1.50	230	1N+	Т		50		







Code

Model

P01IR03027

IR53 VS

#### **General Features**

Basin, lid, spiral, and dough breaker in stainless steel.	Single, double, or variable speed.	Available with removable tub or fixed head.	Constant dough temperature during processing.
Preselect the duration of your dough processing with the practical timer.	Models also available on wheels for maximum mobility and easy cleaning.	Simplicity of use for minimal footprint.	Available in multiple capacities, from 6 to 44 kg.





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Code

Model

P01IR03027

IR53 VS

#### **Options**

#### **SPIRAL MIXER WHEELS**

WHEELS FOR MIXER, 2 WITH BRAKE, 2 WITHOUT BRAKE

Code



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